



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3589-041**

**Job Sheet 172270**



**Part No:** D3589-041

**Job Qty:** 3 ea

**Part Name:** Latch Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/14/18

**Job Tracking No:**

**Due Date:** 3/9/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV C IPP Rev:A new issue 08-06-05 DD verified by:ec IPP RevB: revise process as per coss DD 10.01.18 verified by:EC IPP REV:C 12.07.23 AS PER REV.C DD VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off  |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |           |
| 90    | Start up Operation | 3 Ea  | 3/8/18     | 3/8/18   | 0.00      | 0.00    | Start Up Large Fab-1  |           | 100       |
| 100   | Large Fab          | 3 pcs | 3/8/18     | 3/8/18   | 0.00      | 9.38    | Large Fab 1           |           | 100       |
| 110   | QC                 | 3 pcs | 3/8/18     | 3/8/18   | 0.00      | 0.00    | QC9                   |           | PD 18.3.9 |
| 120   | QC                 | 3 pcs | 3/8/18     | 3/8/18   | 0.00      | 0.00    | QC5                   |           | PD 18.3.9 |
| 130   | Small Fab          | 3 pcs | 3/9/18     | 3/9/18   | 0.00      | 1.20    | Small Fab-4           |           | FF        |
| 140   | QC                 | 3 pcs | 3/9/18     | 3/9/18   | 0.00      | 0.00    | QC5                   |           | 18346     |
| 150   | Packaging          | 3 pcs | 3/9/18     | 3/9/18   | 0.00      | 0.00    | Packaging3-1          |           | 18/03/16  |
| 160   | QC21-SA            | 3 Ea  | 3/9/18     | 3/9/18   | 0.00      | 0.00    | QC21                  |           | 18/03/16  |

### Job BOM

| Part / Item   | Component Name  | Quantity     | Operation             | Container |
|---------------|-----------------|--------------|-----------------------|-----------|
| D3589-1       | Arm             | 3 Ea (1 ea)  | 90-Start up Operation |           |
| D3589-11      | Fwd Guide Plate | 3 Ea (1 ea)  | 90-Start up Operation |           |
| D3589-13      | Lug             | 6 Ea (2 ea)  | 90-Start up Operation |           |
| D3589-23      | Arm Guide       | 6 Ea (2 ea)  | 90-Start up Operation |           |
| D3589-7       | Aft Guide Plate | 3 Ea (1 ea)  | 90-Start up Operation |           |
| D3589-9       | Fwd Guide Plate | 3 Ea (1 ea)  | 90-Start up Operation |           |
| D3589-15      | Link            | 6 Ea (2 ea)  | 130-Small Fab         |           |
| D3589-3       | Arm Guide       | 6 Ea (2 ea)  | 130-Small Fab         |           |
| MS20392-1C7   | Pin             | 6 Ea (2 ea)  | 130-Small Fab         |           |
| MS24665-1010  | Cotter Pin      | 6 Ea (2 ea)  | 130-Small Fab         |           |
| NAS1149DN432J | Washer          | 12 Ea (4 ea) | 130-Small Fab         |           |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated      |
|-----------------------|-------------------|----------|-----------|----------------|
| 90-Start up Operation | D3589-1           | 3        | 4         | 0 - 160688     |
|                       | D3589-11          | 3        | 3         | 0 - 162842     |
|                       | D3589-13          | 6        | 3         | 0 - 162578 - ③ |
|                       | D3589-23          | 6        | 3 -       | 0 - 161642 - 3 |
|                       | D3589-7           | 3        | 4         | 0 - 147348     |
|                       | D3589-9           | 3        | 0         | 0 - 5045030    |
| 130-Small Fab         | D3589-15          | 6        | 17        | 0 - 5045030    |
|                       | D3589-3           | 6        | 7         | 0 - 5045030    |
|                       | 314 MS20392-1C7   | 6        | 46        | 0              |
|                       | 268 MS24665-1010  | 6        | 138       | 0              |
|                       | 265 NAS1149DN432J | 12       | 97        | 0              |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 2/14/18 1:58 PM Dart.Gagnon.Michelle



**Container No: S048215**



**Part: D3589 - 041**

**Job No: 172270**

**Serial No/Batch: S048215**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 832-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 03/06/18